



WIRE & CABLE - COLOR CODING CHARTS

ICEA METHOD 1, Table E-1
(Colored Compounds with Tracers)

Conductor Number	Background or Base color	Tracer Color
1*	Black	-
2	White	-
3	Red	-
4	Green	-
5	Orange	-
6	Blue	-
7	White	Black
8	Red	Black
9	Green	Black
10	Orange	Black
11	Blue	Black
12	Black	White
13	Red	White
14	Green	White
15	Blue	White
16	Black	Red
17	White	Red
18	Orange	Red
19	Blue	Red
20	Red	Green
21	Orange	Green

*This conductor is in the inside of the assembly.

ICEA METHOD 2, Table E-1
(Neutral Colored Compound with Tracers)

Conductor Number	First Tracer Color (Wide Tracer)	Second Tracer Color (Narrow Tracer)
1*	Black	-
2	White	-
3	Red	-
4	Green	-
5	Orange	-
6	Blue	-
7	White	Black
8	Red	Black
9	Green	Black
10	Orange	Black
11	Blue	Black
12	Black	White
13	Red	White
14	Green	White
15	Blue	White
16	Black	Red
17	White	Red
18	Orange	Red
19	Blue	Red
20	Red	Green
21	Orange	Green

*This conductor is in the inside of the assembly.

**ICEA METHOD 1, Table E-2
(Colored Compound with Tracers)**

Conductor Number	Background or Base Color	Tracer Color
1*	Black	-
2	Red	-
3	Blue	-
4	Orange	-
5	Yellow	-
6	Brown	-
7	Red	Black
8	Blue	Black
9	Orange	Black
10	Yellow	Black
11	Brown	Black
12	Black	Red
13	Blue	Red
14	Orange	Red
15	Yellow	Red
16	Brown	Red
17	Black	Blue
18	Red	Blue

*This conductor is in the inside of the assembly.

**ICEA METHOD 1, Table E-2
(Colored Compound with Tracers)**

Conductor Number	Background or Base Color	Tracer Color
19	Orange	Blue
20	Yellow	Blue
21	Brown	Blue
22	Black	Orange
23	Red	Orange
24	Blue	Orange
25	Yellow	Orange
26	Brown	Orange
27	Black	Yellow
28	Red	Yellow
29	Blue	Yellow
30	Orange	Yellow
31	Brown	Yellow
32	Black	Brown
33	Red	Brown
34	Blue	Brown
35	Orange	Brown
36	Yellow	Brown

*This conductor is in the inside of the assembly.

**ICEA METHOD 1, Table E-2
(Neutral Colored Compound with Tracers)**

Conductor Number	First Tracer Color (Wide Tracer)	Second Tracer Color (Narrow Tracer)
1*	Black	-
2	Red	-
3	Blue	-
4	Orange	-
5	Yellow	-
6	Brown	-
7	Red	Black
8	Blue	Black
9	Orange	Black
10	Yellow	Black
11	Brown	Black
12	Black	Red
13	Blue	Red
14	Orange	Red
15	Yellow	Red
16	Brown	Red

**ICEA METHOD 1, Table E-2
(Neutral Colored Compound with Tracers)**

Conductor Number	First Tracer Color (Wide Tracer)	Second Tracer Color (Narrow Tracer)
19	Orange	Blue
20	Yellow	Blue
21	Brown	Blue
22	Black	Orange
23	Red	Orange
24	Blue	Orange
25	Yellow	Orange
26	Brown	Orange
27	Black	Yellow
28	Red	Yellow
29	Blue	Yellow
30	Orange	Yellow
31	Brown	Yellow
32	Black	Brown
33	Red	Brown
34	Blue	Brown

17 **Black** **Blue**
18 **Red** **Blue**
 *This conductor is in the inside of the assembly.

35 **Orange** **Brown**
36 **Yellow** **Brown**
 *This conductor is in the inside of the assembly.

ICEA METHOD 3
 (Neutral or single color compound with surface printing of numbers and color designations)

Conductor Number	Printed Legend
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- | | |
|----|---------------------|
| 1* | 1 - Black |
| 2 | 2 - White |
| 3 | 3 - Red |
| 4 | 4 - Green |
| 5 | 5 - Orange |
| 6 | 6 - Blue |
| 7 | 7 - White - Black |
| 8 | 8 - Red - Black |
| 9 | 9 - Green - Black |
| 10 | 10 - Orange - Black |
| 11 | 11 - Blue - Black |
| 12 | 12 - Black - White |
| 13 | 13 - Red - White |
| 14 | 14 - Green - White |
| 15 | 15 - Blue - White |
| 16 | 16 - Black - Red |
| 17 | 17 - White - Red |
| 18 | 18 - Orange - Red |
| 19 | 19 - Blue - Red |
| 20 | 20 - Red - Green |
| 21 | 21 - Orange - Green |

*This conductor is in the inside of the assembly.

ICEA METHOD 4
 (Neutral or single color compound with surface printing of numbers)

Conductor Number	Printed Legend
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- | | |
|----|----|
| 1* | 1 |
| 2 | 2 |
| 3 | 3 |
| 4 | 4 |
| 5 | 5 |
| 6 | 6 |
| 7 | 7 |
| 8 | 8 |
| 9 | 9 |
| 10 | 10 |
| 11 | 11 |
| 12 | 12 |
| 13 | 13 |
| 14 | 14 |
| 15 | 15 |
| 16 | 16 |
| 17 | 17 |
| 18 | 18 |
| 19 | 19 |
| 20 | 20 |
| 21 | 21 |

*This conductor is in the inside of the assembly.

ICEA METHOD 5
 (Colored Compounds with Tracers)

Cond. No.	Back-ground or Base Color	First Tracer Color	Second Tracer Color	Cond. No.	Back-ground or Base Color	First Tracer Color	Second Tracer Color	Cond. No.	Back-ground or Base Color	First Tracer Color	Second Tracer Color

44	Black	Mite	Blue
45	White	Black	Blue

89	Red	Orange	-
90	Green	Orange	-

*This conductor Is in the inside of the assembly.